



2025 SkillsUSA Additive Manufacturing

State Challenge Grading Rubric

Criteria	Levels of Attained Competence	Points
The Design is Completely 3D Printed (The design can be print in place or assembled after printing, without addition hardware/glue)	Uses External hardware	0
	Glue for assembly or final design	5
	Final design uses only 3D printed components	10
 Parts Mate, Assemble and/or Fasten Together as Designed (Parts or bodies can be assembled as designed, and are printed together or can be fasten securely to each WITHOUT other using additional hardware) 	Parts do not fit together as intended	0
	Some parts fit together as designs, considerable post processing is needed for fitment, or some parts do are not fully secure to one another	3
	All parts mate and assemble as designed, and are securely fastened to one another	10
Part Contains Legibly Printed Team Name and/or Number on Final Design	Final Design does not contain team name/number	0
	Final Design contain team name/number but is illegible	5
	3 or More Printed Bodies/Parts have motion	10
The Final Design utilizes printed wheels no larger than 3"	The wheels are not printed and are larger that 3" in diameter	0
	The wheels are not printed, and are no larger than 3 in. in diameter	2
	The wheel are fully printed and are no larger than 3" in diameter	20
The Final Design contains 3 individual moving printed parts	The design contains 2 or less moving parts	0
	The final design contains 3 moving parts	8
	The final design contains 4 or more moving parts.	10



The Final Design must be not exceed 6" x 4" x 4" in size		0
	The final design exceeds the dimensional limits	0
	The final design is with the dimensional limit:	20
☐ Total Build Time (Total priint time for all parts included in the assembly!	Print time exceeded 12 hours	0
	Print time was between 8 and 12 hours	8
	Print time was 8 hours or less	10
Total amount of Material (Total amount of Model and/or		
	More than 5 cubic inches of Material	0
	More than 5 cubic inches of Material 2-5 Cubic inches of Material	0
(Total amount of Model and/or		
(Total amount of Model and/or Support material used combined)	2-5 Cubic inches of Material	4
(Total amount of Model and/or Support material used combined)	2-5 Cubic inches of Material Under 2 cubic inches of material	4





Functional Track Testing

The Final Design is Completely Powered by a Single Rubber Band	The final design does not run by the rubber band, nor starts from a gentle nudge	0
	The final design runs by the rubber band but requires a slight nudge to start	10
	The final design starts and moves completely by the rubber band	20

Final Design Drive Distance on Track	The final design travels less that 1 inch	0
(for every foot traveled after 3 feet will be 10 points + the number of additional feet)	The final design travels between 1 to 6 Inches	15
Total points from this section CAN NOT EXCEED 80 pts)	The final design travels between 6 and 12 Inches	20
	Every inch traveled after 12 inches (Add one additional point for every inch traveled over 12 inches)	20 +1/inch